



OEM Length Replacement High-Flow Up-Pipes

(116120000), (116120204), (116120405),
(116120607), (116120710), (116121115)

Installation Guide



*Installation shown on a static engine removed from truck to show detail.
Instructions are the same procedure for driver and passenger sides.*

Installation



Step 1: *Remove shielding from stock up-pipes*



Step 2: *Remove bolts from top and bottom flanges on both left and right stock up-pipes. Save bolts for reinstallation.*



Step 3: *Remove left and right stock up-pipes.*



Step 4: *Using stock bolts and new PPE Gaskets, install PPE Up-Pipes on driver and passenger sides.*

Connect EGR riser, if applicable. Reuse factory gasket.



Step 5: *Install Down Pipe Bracket.*

Torque all bolts to 39 ft. lbs.

Installation complete.

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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Limited lifetime warranty on all PPE cast aluminum products, and PPE Transmission Coolers. Three (3) year limited warranty on PPE Manifolds and Up-Pipes Kits, and OEM-Length Up-Pipes. One (1) year limited warranty on all other PPE products from the date of sale to original buyer and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or re-installation - of this product or any other contingent expenses. Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.



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